Safety data sheet

1. Substance/preparation and manufacturer/supplier identification

Ingersoll Rand® Ultra EL™ Synthetic Rotary Coolant

Use: Chemical

Manufacturer/supplier:
Distributed by
Ingersoll Rand
800D Beaty St.
Davidson, NC 28036, USA
Telephone: +65 6 337-0330

Emergency information:
U.S. 24-hour Emergency #: 800-424-9300
Outside the U.S. Emergency #: +01 703-527-3887

2. Hazard identification

Classification of the substance and mixture:
No need for classification according to GHS criteria for this product.

Label elements and precautionary statement:
The product does not require a hazard warning label in accordance with GHS criteria.

Other hazards which do not result in classification:
If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.
3. Composition/information on ingredients

Chemical nature

lubricant oil additives, polyetherpolyol

Hazardous ingredients

Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene
Content (W/W): >= 1 % - < 2.5 %  STOT RE: Cat. 2
CAS Number: 68411-46-1  Aquatic Acute: Cat. 3
Aquatic Chronic: Cat. 3

Propanoic acid, 3-[[bis(2-methylpropoxy)phosphinothioyl]thio]-2-methyl-
Content (W/W): >= 0.1 % - < 0.2 %  Acute Tox.: Cat. 5 (oral)
CAS Number: 268567-32-4  Eye Dam./Irrit.: Cat. 1
Skin Sens.: Cat. 1B  Aquatic Acute: Cat. 3
Aquatic Chronic: Cat. 3

4. First-Aid Measures

General advice:
Remove contaminated clothing.

If inhaled:
If difficulties occur after vapour/aerosol has been inhaled, remove to fresh air and seek medical attention.

On skin contact:
Wash thoroughly with soap and water.

On contact with eyes:
Wash affected eyes for at least 15 minutes under running water with eyelids held open.

On ingestion:
Rinse mouth and then drink plenty of water.

Note to physician:
Symptoms: The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11. Further important symptoms and effects are so far not known.
Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Suitable extinguishing media:
water spray, dry powder, foam
Unsuitable extinguishing media for safety reasons:
water jet

Specific hazards:
harmful vapours
Evolution of fumes/fog. The substances/groups of substances mentioned can be released in case of fire.

Special protective equipment:
Wear a self-contained breathing apparatus.

Further information:
The degree of risk is governed by the burning substance and the fire conditions. Contaminated extinguishing water must be disposed of in accordance with official regulations.

6. Accidental Release Measures

Personal precautions:
Use personal protective clothing. Breathing protection required.

Environmental precautions:
Contain contaminated water/firefighting water. Do not discharge into drains/surface waters/groundwater.

Methods for cleaning up or taking up:
For large amounts: Pump off product.
For residues: Pick up with suitable absorbent material. Dispose of absorbed material in accordance with regulations.

7. Handling and Storage

Handling
No special measures necessary provided product is used correctly.

Protection against fire and explosion:
Take precautionary measures against static discharges.

Storage
Further information on storage conditions: Keep container tightly closed and dry; store in a cool place.

Protect from temperatures below: -10 °C
Protect from temperatures above: 40 °C

8. Exposure controls and personal protection

Components with occupational exposure limits
No occupational exposure limits known.

**Personal protective equipment**

**Respiratory protection:**
Suitable respiratory protection for higher concentrations or long-term effect: Gas filter for gases/vapours of organic compounds (boiling point >65 °C, e.g. EN 14387 Type A)

**Hand protection:**
Chemical resistant protective gloves
Suitable materials short-term contact and/or splashes (recommended: At least protective index 2, corresponding > 30 minutes of permeation time according to EN 374) butyl rubber (butyl) - 0.7 mm coating thickness nitrile rubber (NBR) - 0.4 mm coating thickness

Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers or are derived from similar substances by analogy. Due to many conditions (e.g. temperature) it must be considered, that the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing. Manufacturer's directions for use should be observed because of great diversity of types.

**Eye protection:**
Safety glasses with side-shields.

**General safety and hygiene measures:**
Handle in accordance with good industrial hygiene and safety practice. Wearing of closed work clothing is recommended.

### 9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Form</strong></td>
<td>liquid</td>
</tr>
<tr>
<td><strong>Colour</strong></td>
<td>yellow to brownish</td>
</tr>
<tr>
<td><strong>Odour</strong></td>
<td>mild</td>
</tr>
<tr>
<td><strong>Odour threshold</strong></td>
<td>No applicable information available.</td>
</tr>
<tr>
<td><strong>pH value</strong></td>
<td>7</td>
</tr>
<tr>
<td>(measured with the undiluted substance)</td>
<td></td>
</tr>
<tr>
<td><strong>boiling temperature</strong></td>
<td>&gt; 250 °C</td>
</tr>
<tr>
<td>(1,013 hPa)</td>
<td></td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>270 °C</td>
</tr>
<tr>
<td>(ASTM D92)</td>
<td></td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Value can be approximated from Henry's Law Constant or vapor pressure.</td>
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</tbody>
</table>

Flammability (solid/gas): not flammable
Lower explosion limit: For liquids not relevant for classification and labelling., The lower explosion point may be 5 - 15 °C below the flash point.

Upper explosion limit: For liquids not relevant for classification and labelling.

Ignition temperature: not determined

Thermal decomposition: No decomposition if correctly stored and handled.

Self ignition: Temperature: > 300 °C (Method: DIN 51794)

Self heating ability: It is not a substance capable of spontaneous heating.

Explosion hazard: not explosive

Fire promoting properties: not fire-propagating

Vapour pressure: No applicable information available.

Density: 0.9828 g/cm³ (ISO 2811-3)

Solubility in water: sparingly soluble

Hygroscopy: hygroscopic

Solubility (qualitative) solvent(s): organic solvents

Partitioning coefficient n-octanol/water (log Pow): Study scientifically not justified.

Viscosity, kinematic: 48 mm²/s (40 °C) (ASTM D445)

If necessary, information on other physical and chemical parameters is indicated in this section.

10. Stability and Reactivity

Conditions to avoid:
Avoid all sources of ignition: heat, sparks, open flame. Avoid electro-static discharge.

Thermal decomposition: No decomposition if correctly stored and handled.

Substances to avoid:
strong oxidizing agents, strong bases, strong acids
Corrosion to metals: No corrosive effect on metal.

Hazardous reactions:
No hazardous reactions when stored and handled according to instructions.

Hazardous decomposition products:
No hazardous decomposition products if stored and handled as prescribed/indicated.

11. Toxicological Information

**Acute toxicity**

Experimental/calculated data:
LD50 rat (oral): > 5,000 mg/kg

**Irritation**

Assessment of irritating effects:
Not irritating to eyes and skin.

**Respiratory/Skin sensitization**

Assessment of sensitization:
A sensitizing effect on particularly sensitive individuals cannot be excluded.

**Germ cell mutagenicity**

Assessment of mutagenicity:
Based on the ingredients, there is no suspicion of a mutagenic effect.

**Carcinogenicity**

Assessment of carcinogenicity:
The whole of the information assessable provides no indication of a carcinogenic effect.

**Reproductive toxicity**

Assessment of reproduction toxicity:
Based on the ingredients, there is no suspicion of a toxic effect on reproduction.

The product contains: Propanoic acid, 3-[[bis(2-methylpropoxy)phosphinoothioyl]thio]-2-methyl-
May produce an allergic reaction.

**Other relevant toxicity information**

The product has not been tested. The statements on toxicology have been derived from the
properties of the individual components.

12. Ecological Information
Ecotoxicity

Assessment of aquatic toxicity:
There is a high probability that the product is not acutely harmful to aquatic organisms.

Mobility

Assessment transport between environmental compartments:
No data available.

Persistence and degradability

Assessment biodegradation and elimination (H2O):
Biodegradable.

Bioaccumulation potential

Assessment bioaccumulation potential:
Discharge into the environment must be avoided.

Additional information

Add. remarks environm. fate & pathway:
At the present state of knowledge, no negative ecological effects are expected.

Other ecotoxicological advice:
The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

13. Disposal Considerations

Must be disposed of or incinerated in accordance with local regulations.

Contaminated packaging:
Uncontaminated packaging can be re-used.
Packs that cannot be cleaned should be disposed of in the same manner as the contents.

14. Transport Information

Domestic transport:  Not classified as a dangerous good under transport regulations

Sea transport
IMDG  Not classified as a dangerous good under transport regulations

Air transport
IATA/ICAO
15. Regulatory Information

Regulations of the European union (Labelling)


The product does not require a hazard warning label in accordance with EC Directives.

Other regulations

16. Other Information

Vertical lines in the left hand margin indicate an amendment from the previous version.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. The data do not describe the product's properties (product specification). Neither should any agreed property nor the suitability of the product for any specific purpose be deduced from the data contained in the safety data sheet. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.